

Page 1 - Please change the title to METHOD OF FOLDING TIRE BREAKER PLY EDGES.

**I. In The Specification:**

On page 1, paragraph 1, line 3 include the statement that "This application is a division of application serial no. 09/510/779 for TIRE BELT FOLDING DRUM filed February 23, 2000. This paragraph has also been amended to further define the overlap "side" edges of the wide breaker ply and the "side" edges of the narrow breaker ply.

Please amend paragraphs 2,3, and 4 on page 1 to set forth the "ply side edges" the "overlap side edges" of the wide breaker ply and the "side edges" of the narrow breaker ply.

On page 2, please amend paragraphs 2, 3, 4, and 5, lines 6-21. This description will then conform with amended claim 1.

On page 4, paragraph 4, lines 30, 31 and 32 please amend the application to further define the "leading end" and a "trailing end" of the wide breaker ply and the narrow breaker ply.

**II. In The Claims:**

Please amend claim 1, paragraph A, to further define splicing "a leading end and a trailing end of said wide breaker ply together."

Also in paragraph b, the claim is amended to specify "splicing a leading end and a trailing end of said narrow breaker ply, together."

Further in paragraph c, the claim is amended to specify "side" edge of the narrow breaker ply and moving "each said nose member axially inward over each said side edge of said narrow breaker ply."

Please amend claim 2 by defining the "side" edge of said narrow breaker ply.

Please amend claim 3 by defining the "side" edge of the narrow breaker ply.

Please amend claim 4 by defining the "side" edge of the narrow breaker ply.

Please cancel claims 5 through 10.

Please amend the Abstract by substituting the new Abstract for the original Abstract.